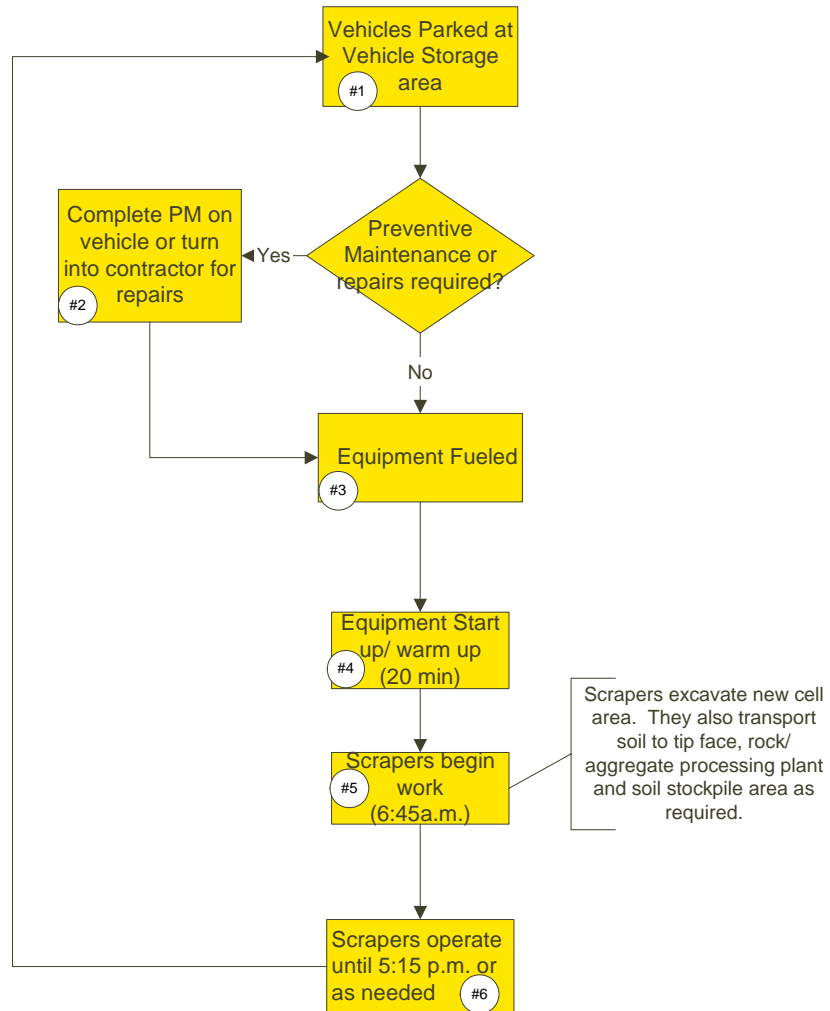


HEAVY EQUIPMENT OPS (Capacity Development - Scrapers)



Process Map Number CD-1.1 (Rev 2)
Effective Date July 1, 2007

#6 Item Number

